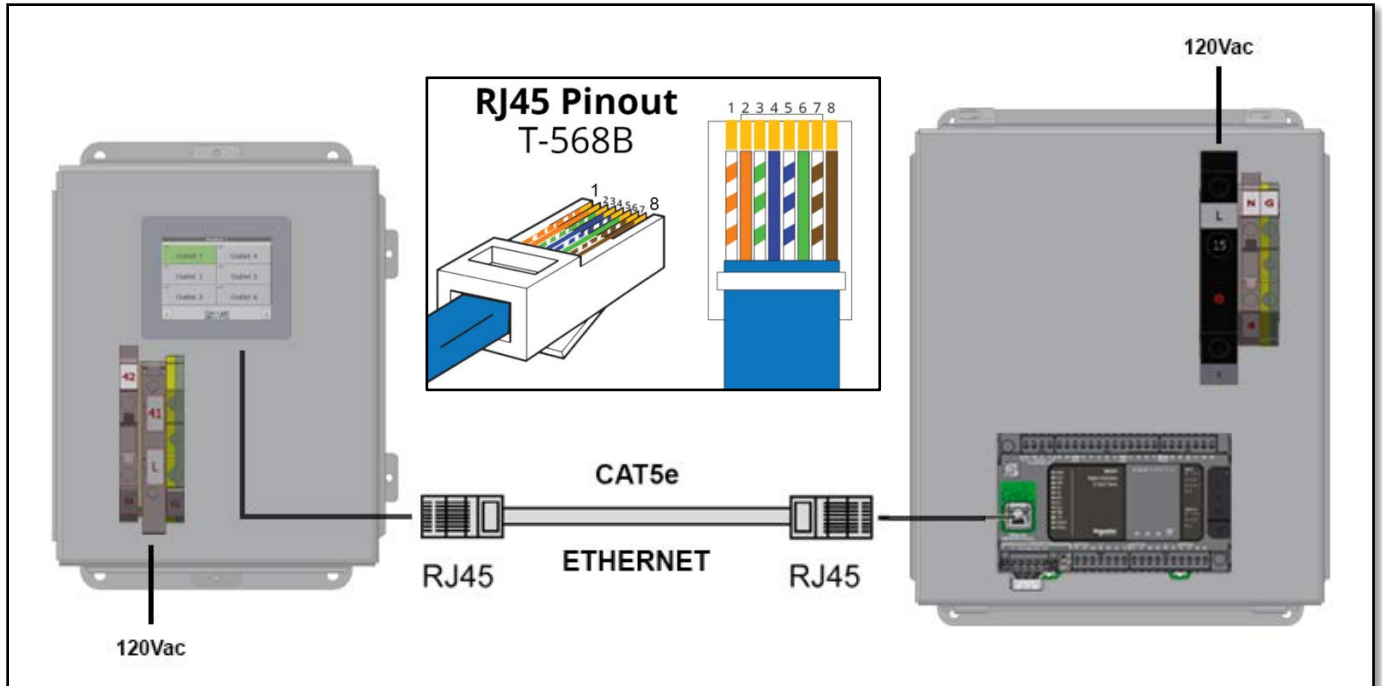


1. Supply voltage to the main panel (PLC) and operator control panel (HMI) are both 120 V AC, 15 A. Optional 3-phase step-down transformers for common voltages are available upon request for the main panel.
2. Connect an Ethernet cable (CAT5e or higher) from the main panel (Ethernet port on front of PLC) to the control panel (Ethernet port on bottom of HMI). Ethernet cable should be in its own conduit and never run parallel in close proximity to any power wires. Shielded cable is recommended but not normally required. **The Ethernet cable must be terminated in accordance with TIA/EIA-568B** or crosstalk will develop and communication will fail.



3. The machine will boot to “MACHINE STOP” mode and will not automate until the “RESET” button is pressed. Touch the banner at the top of the screen to bring up the messages dialog which contains the “RESET” button. Press the “X” in the top right corner to close the message dialog box.



4. To move the inner spout, touch the button on the “Home” screen to see the “Outlet Selection” screen. To change the outlet, touch and **long hold** for 1 second or more to activate.



NOTE: Touch the “CMF” logo at the bottom of the screen at any time to return to the “Home” screen. When the “Home” screen is visible, touch the “CMF” logo to display the “Menu” screen where you can rename outlets and access other information.

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